

Garant

Indexable insert for turning VB.T 160408, for medium machining, Grade: HB7120-1

**Order data**

Order number	261234 HB7120-1
GTIN	4045197818850
Item class	21G

Technical description

Cutting speed v_c main application	80 - 260 m/min
Corner radius	0.8 mm
Main application	M
Grade	HB7120-1
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Cutting conditions	continuous
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide

ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning